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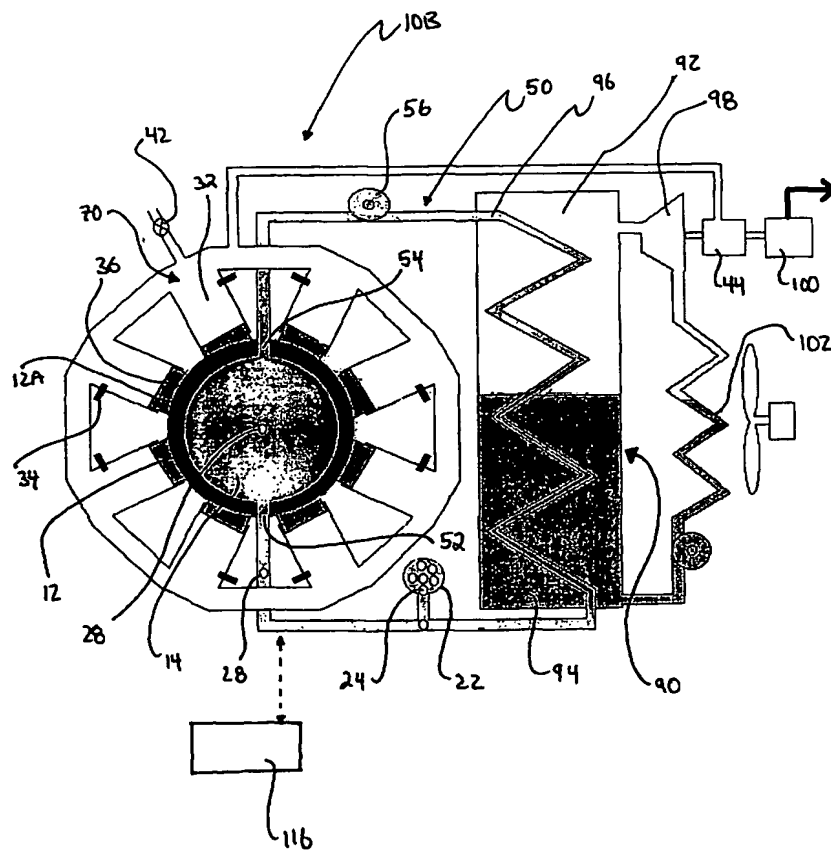
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- (71) Applicant (for all designated States except US): GENERAL FUSION INC. [CA/CA]; K4 RR1, Bowen Island, British Columbia V0N 1G0 (CA).
- (71) Applicant and
(72) Inventor: LABERGE, Michel [CA/CA]; K4 RR1, Bowen Island, British Columbia V0N 1G0 (CA).
- (74) Agents: MANNING, Gavin, N. et al.; 480 - The Station, 601 West Cordova Street, Vancouver, British Columbia V6B 1G1 (CA).
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[Continued on next page]

(54) Title: APPARATUS AND METHOD FOR FUSION REACTOR



(57) Abstract: A method for inducing nuclear fusion and a reactor for inducing nuclear fusion involve positioning a bubble containing fusionable nuclei at the center of a liquid filled spherical vessel and generating a spherically symmetric positive acoustic pulse in the liquid. The acoustic pulse surrounds and converges toward the center of the vessel to compress the bubble, thereby providing energy to and inducing nuclear fusion of the atomic nuclei.

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APPARATUS AND METHOD FOR FUSION REACTOR

Cross-reference to Related Applications

[0001] This application claims priority from United States Patent
5 Application No. 60/363,401 filed 12 March 2002.

Technical Field

[0002] This invention relates to nuclear fusion. Specific
embodiments of the invention relate to nuclear fusion reactors and
10 methods for generating energy by promoting nuclear fusion.

Background

[0003] Nuclear fusion reactions between atomic nuclei can produce
large amounts of energy. Fusion reactions involve bringing together
15 atomic nuclei against their mutual electrostatic repulsion and fusing
pairs of nuclei together to make heavier nuclei. Energy is released in
this process. Isotopes of light elements (i.e. elements having a
relatively small number of protons) are the easiest to fuse, because the
electrostatic repulsion between the nuclei of light elements is smaller
20 than that of heavier elements.

[0004] Fusion reactions involving the nuclei of such light elements
could be used to produce energy with significantly reduced radioactivity
than comparable fission reactions. The easiest fusion reactions to
25 produce include:

- (i) $D + D \Rightarrow {}^3\text{He} + n + 3.6 \text{ MeV};$
- (ii) $D + T \Rightarrow {}^4\text{He} + n + 17.6 \text{ MeV};$ and
- (iii) $D + {}^3\text{He} \Rightarrow {}^4\text{He} + H + 18.3 \text{ MeV}$

where n is a neutron, H is a hydrogen atom having a single proton, D is
30 deuterium (i.e. a hydrogen isotope with 1 proton and 1 neutron), T is
tritium (i.e. a hydrogen isotope with 1 proton and 2 neutrons), and ${}^x\text{He}$
is a helium ion having x neutrons and protons. The number of MeV is
the energy released by the fusion reaction.

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[0005] Inducing nuclear fusion reactions is difficult, because of the energies required to accelerate the nuclei to speeds fast enough to overcome their mutual electrostatic repulsion and because the nuclei are so small that the chance that two passing nuclei will interact with one another in a manner which results in fusion of the nuclei is small.

[0006] The energy efficiency of a reactor is the ratio of the energy output to the energy input. In a fusion reactor, the energy output is largely determined by the number of fusion reactions that are induced in the reactor and the amount of capturable energy released. The energy input in a fusion reaction is largely determined by the amount of energy required to accelerate the nuclear reactants to thermonuclear speed and to confine the nuclear reactants in a space that allows them to interact.

[0007] In order to make a fusion reactor commercially viable, the energy output must be sufficient to offset the financial cost of manufacturing, installing and operating the reactor. The inventor is unaware of any nuclear fusion method or nuclear fusion reactor which can successfully produce energy in a controlled, reproducible and commercially viable manner.

[0008] One method for achieving controlled nuclear fusion involves heating a plasma of light nuclei to such a temperature that the thermal speed of the particles in the plasma is sufficient to produce fusion reactions between the nuclei. The plasma may be made of a deuterium-tritium mixture, for example. Containing the heated plasma while producing a sufficient number of fusion reactions to provide a commercially viable reactor has so far presented insurmountable difficulties.

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[0009] Various means have been proposed to contain the plasma. Such proposals include the use of intense magnetic fields in a variety of configurations. Specific drawbacks with magnetic containment systems include: limited magnetic field strength; energy loss from plasma instabilities, heat losses and particle drift across the magnetic fields; and difficulties related to pumping sufficient amounts of energy into the plasma.

[0010] Inertial confinement techniques for implementing fusion reactors, involve quickly heating a solid pellet of fusionable material with one or more energy beams and letting the pellet explode, so that a sufficient number of fusion reactions occur before the temperature drops. Most inertial confinement experiments have been conducted using laser beams to heat the fusionable material, but ion beams and electron beams have also been proposed. A number of expensive apparatus have been developed to produce nuclear fusion reactions via inertial confinement techniques. The principal drawbacks of inertial confinement relate to costs and technological difficulties associated with generating the high-power beams used to heat the fusionable pellet. Although improvements have been made to inertial confinement devices, the inventor is currently unaware of any commercially viable inertial confinement power generation devices. No such devices have been able to produce power at a price competitive with other power sources.

[0011] Another technique proposed for producing fusion reactions involves providing a gaseous bubble of fusionable material in a liquid and then collapsing the bubble by creating an acoustic wave (i.e. a pressure wave) in the liquid. It has been suggested that upon the collapse of a bubble, fusionable material within the bubble can be compressed and heated to thermonuclear conditions (i.e. the fusionable nuclei are accelerated to sufficient speeds such that fusion reactions may occur). In

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5 *Science*, March 2002, "Evidence for Nuclear Emissions During Acoustic Cavitation", Taleyarkhan et al. have proposed a basic apparatus for inducing nuclear fusion by bubble compression and claim to have detected neutrons and tritium produced during the collapse of bubbles of fusionable gas. The teachings of Taleyarkhan et al. are hereby incorporated by reference.

10 [0012] Flynn (U.S. Patent No. 4,333,796), Putterman et al. (U.S. Patent No. 5,659,173) and Pless (U.S. Patent No. 5,968,323) have proposed techniques for collapsing gaseous bubbles of fusionable material using substantially sinusoidal acoustic waves produced by ultrasound generators.

15 [0013] Sinusoidal acoustic waves have periods of relatively high pressure (i.e. during the peaks of the sinusoidal pressure waves) and periods of relatively low pressure (i.e. during the troughs of the sinusoidal pressure waves). A liquid in tension will cavitate. Because of cavitation, the pressure in a liquid can not be reduced significantly below zero, even during the troughs of an applied sinusoidal acoustic wave. For
20 this reason, the peak pressure achievable using a sinusoidal acoustic wave is limited to approximately twice the static pressure of the liquid. The static pressure of the liquid is limited by the strength of the vessel used to contain the liquid.

25 [0014] There exists a need for apparatus and methods for nuclear fusion reactors that ameliorate at least some of the aforementioned disadvantages of the prior art.

Summary of the Invention

30 [0015] In accordance with the invention, a method for inducing nuclear fusion is disclosed. The method comprises: positioning a bubble

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containing atomic nuclei at a location within a liquid filled vessel;
generating a positive acoustic pulse in the liquid which surrounds and
converges toward the bubble; and, allowing the acoustic pulse to
compress the bubble to provide energy to the atomic nuclei and to
5 thereby induce nuclear fusion therebetween.

[0016] In another aspect of the invention a nuclear fusion reactor is
disclosed. The reactor comprises a vessel filled with liquid and a
plurality of pistons positioned outside of the vessel. The pistons are
10 actuable to strike an outer surface of the vessel and to thereby generate a
positive acoustic pulse in the liquid. A bubble containing atomic nuclei
is positionable at a location within the vessel, such that the acoustic
pulse surrounds and converges toward the bubble to compress the
bubble. Compression of the bubble provides energy to the atomic nuclei
15 and thereby induces nuclear fusion therebetween.

[0017] Further features and applications of the invention are
described below.

20 Brief Description of the Drawings

[0018] In drawings which depict non-limiting embodiments of the
invention:

Figure 1 is cross-sectional view of a spherical nuclear fusion
reactor according to a particular embodiment of the invention;

25 Figure 2 is a cross-sectional view of a spherical nuclear fusion
reactor according to a second embodiment of the invention;

Figure 3 is a diagram showing the radial distribution of pressure in
an acoustic pulse provided in accordance with the invention;

Figure 4 schematically depicts a piston control system used to
30 control the movement of a piston in the Figure 2 reactor; and

Figure 5 schematically depicts a bubble tracking system and a bubble positioning system which may be used in the reactors of Figures 1 and 2.

5 Detailed Description

[0019] Throughout the following description, specific details are set forth in order to provide a more thorough understanding of the invention. However, the invention may be practiced without these particulars. In other instances, well known elements have not been
10 shown or described in detail to avoid unnecessarily obscuring the invention. Accordingly, the specification and drawings are to be regarded in an illustrative, rather than a restrictive, sense.

[0020] This invention provides methods and apparatus which
15 implement a "bubble compression" fusion reactor. The invention involves creating a spherically symmetric positive acoustic pulse in a liquid which contains a spherical bubble of fusionable material. The acoustic pulse compresses and collapses the bubble to correspondingly increase the pressure and temperature of the fusionable material
20 contained therein. At the surface of the bubble, the peak pressure of the acoustic pulse is significantly greater than that achievable using a sinusoidal or other continuously oscillating acoustic waveform. Consequently, the temperature and pressure imparted on the fusionable material is greater. This facilitates nuclear fusion reactions in the
25 compressed fusionable material within the collapsing bubble.

[0021] Figure 1 depicts a nuclear fusion reactor 10A in accordance with a particular embodiment of the invention. Reactor 10A includes a spherical vessel 12 filled with a liquid 14. Spherical vessel 12 may
30 generally be of any size. In a particular preferred embodiment, the

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diameter of spherical vessel 12 is in the range of about 0.6m to about 2m and may be approximately 1m.

[0022] Liquid 14 may comprise any of a variety of substances that provide desirable characteristics, such as acoustic wave transfer speed, relatively low melting point, low vapour pressure at temperatures at or above the melting point of the liquid, and relatively high thermal conductivity and capacity. Liquid 14 may comprise a molten metal such as molten lithium or molten sodium, for example. As explained in greater detail below, lithium has the added advantage that it may react with neutrons produced in the fusion reaction to generate tritium which may be reused as a fusionable material. Further, lithium has a reasonably high cross-section for absorbing energy from neutrons and can serve as a shielding medium and also as a medium for converting energy of neutrons produced by fusion into heat.

[0023] Liquid 14 may contain one or more additives. The additives may include:

- Isotopes which can interact within a neutron released by a fusion reaction to yield two or more lower energy neutrons. A particular example of such an isotope is ^{11}B . Those skilled in the art will appreciate that other neutron multiplying isotopes may be used;
- Isotopes which absorb neutrons. The addition of such isotopes provides better shielding for the walls of reactor 10A; and,
- Additives which increase a density of liquid 14 to provide a better match of acoustic impedance at the interface between liquid 14 and the wall of reactor 10A.

[0024] As shown in Figure 1, reactor 10A may include a pressure control system 16. Pressure control system 16 functions to maintain liquid 14 at a suitable operating pressure. Pressure control system 16

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may comprise any of a wide variety of pneumatic and/or hydraulic elements. In the illustrated embodiment, pressure control system 16 comprises a piston 18 driven by a solenoid 20. Solenoid 20 is preferably controlled by controller 116. Controller 116 may comprise one or more
5 suitably programmed computers or other data processors. Controller 116 may also comprise one or more analog electronic circuits configured to perform the functions described herein. Controller 116 controls solenoid 20 to maintain a hydrostatic pressure within reactor 10A at a desired level. Pressure control system 16 may also comprise a pressure sensor
10 (not shown) which provides a pressure feedback signal to controller 116. The pressure at which liquid 14 is maintained may vary between specific embodiments of the invention. When liquid 14 comprises lithium, a suitable pressure may be in the range of 70 bar to 200 bar and may be approximately 100 bar to 125 bar, for example.

15

[0025] Within practical limits, maintaining liquid 14 at a higher pressure is desirable, since higher pressure reduces the sizes of bubbles of fusionable material and therefore both increases the initial density of the bubbles and makes the shape of the bubbles more nearly perfectly
20 spherical.

[0026] Reservoir 22 contains fusionable material 24. Preferably, fusionable material 24 is maintained in gaseous form and comprises one or more isotopes of light elements, such as deuterium, tritium, ³He or
25 some combination thereof. It is expected that the best results can be achieved where fusionable material 24 comprises a mixture of deuterium and tritium. For example, fusionable material 24 may comprise a 50/50 mixture of deuterium and tritium.

30 [0027] In operation, valve 26 is controlled to release gaseous bubbles 28 of fusionable material 24 into liquid 14 through aperture 15.

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Preferably, valve 26 is a pulsed valve, but valve 26 may comprise any suitable valve(s) including any of a wide variety of commercially available valves. Valve 26 is preferably controlled by controller 116. Preferably, bubble 28 is spherical in shape and is released by valve 26 at the center of the bottom of vessel 12. When released into liquid 14 at the bottom of vessel 12, the buoyancy of bubble 28 causes it to rise toward the center of vessel 12.

[0028] When a spherical bubble travels through a liquid, it may be distorted in shape by forces related to viscosity and/or fluid dynamics. Preferably, bubble 28 is relatively small when first released at the bottom of vessel 12 and bubble 28 remains small when it is travelling through liquid 14. For example, the diameter of bubble 28 may be on the order of 100 μm . Because the size of bubble 28 is maintained relatively small during its movement through liquid 14, the distortions introduced to the spherical shape of bubble 28 during its travel through liquid 14 may be reduced or minimized.

[0029] In reactor 10A of Figure 1, pressure control system 16 rapidly reduces the pressure of liquid 14 at or near the time that bubble 28 reaches the center of vessel 12. When the pressure of liquid 14 is reduced, the size of bubble 28 increases correspondingly. In the illustrated embodiment of the invention, pressure control system 16 rapidly reduces the pressure of liquid 14 by retracting piston 18. The amount of pressure reduction and the amount of increase in size of bubble 28 may vary between embodiments of the invention. In one specific example embodiment, the pressure of liquid 14 is maintained at approximately 125 bar and bubble 28 is introduced into liquid 14 with a diameter of approximately 100 μm . When bubble 28 reaches the center of vessel 12, the pressure is rapidly reduced to approximately 1 mbar,

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resulting in a corresponding increase in the diameter of bubble 28 to approximately 5 mm.

5 **[0030]** At or near the time of the decrease in pressure of liquid 14 and the corresponding increase in size of bubble 28, a high pressure, spherically symmetrical positive acoustic pulse 40 (see Figure 3) is introduced into liquid 14. Acoustic pulse 40 may comprise a shock wave propagating in liquid 14. As shown in Figure 3, acoustic pulse 40 converges on bubble 28.

10 **[0031]** Preferably, acoustic pulse 40 is introduced soon after bubble 28 has increased in size (i.e. when bubble 28 is still located at or near the center of vessel 12). The timing of acoustic pulse 40 is important. To obtain nuclear fusion, it is necessary to maintain a sufficiently high
15 degree of spherical symmetry of bubble 28 as it is collapsed. If buoyant bubble 28 continues to travel through liquid 14 for a significant time after it has increased in size, there may be distortions to the shape of bubble 28. If such distortions occur before bubble 28 is collapsed by acoustic pulse 40, then they could interfere with the required symmetry.

20 **[0032]** In general, spherically symmetric acoustic pulse 40 may be introduced by a wide variety of apparatus. In reactor 10A of Figure 1, pulse generation system 30 comprises a pneumatic-mechanical system made up of valve 42, compressor 44 and a plurality of air guns 32, each
25 of which actuates a corresponding piston 36. Air guns 32 and pistons 36 are positioned spherically symmetrically about the outside of spherical vessel 12. Air guns 32 are loaded with compressed air (or other gas) which may be introduced by valve 42 and pressurized by compressor 44. In reactor 10A, air guns 32 are controlled by their respective latches 34.
30 When it is desired to create spherically symmetric acoustic pulse 40, latches 34 are triggered (preferably by controller 116), causing air guns

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32 to accelerate pistons 36 to high speeds. Pistons 36 then strike outer surface 12A of the wall of vessel 12.

5 [0033] The time at which each individual piston 36 strikes outer surface 12A of vessel 12 and the speed (i.e. kinetic energy) with which each individual piston 36 strikes outer surface 12A of vessel 12 should be as close as possible to the same (i.e. within the minimum possible tolerances). Such consistent kinetic energy and timing ensures that acoustic pulse 40 produced in liquid 14 is spherically symmetric. In
10 reactor 10A of Figure 1, controller 116 controls the timing and the speed of pistons 36 by controlling the time at which latches 34 are triggered. In addition, the characteristics of air guns 32 may be fine tuned. Thus, after latches 34 are triggered, pistons 36 run "open loop" (i.e. without feedback).

15

[0034] The impact speed (i.e. kinetic energy) with which pistons 36 strike outer surface 12A of vessel 12 is preferably made to be as high as practical without causing unacceptable damage to pistons 36 or vessel 12. When pistons 36 impact vessel 12 with a higher impact speed,
20 resultant acoustic pulse 40 has a higher peak pressure which results in a greater potential fusion yield. If the impact speed of pistons 36 can be made to be sufficiently high, high-pressure acoustic pulse 40 can become a shock wave.

25 [0035] When pistons 36 strike the outside of vessel 12, spherically symmetric acoustic pulse 40 propagates through liquid 14, and converges toward bubble 28. Pistons 36 are preferably triggered at a time, such that when acoustic pulse 40 converges, it will converge at the point where bubble 28 will be located.

30

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[0036] Figure 3 schematically depicts a pressure profile of the propagation of acoustic pulse 40 along the radial dimension of vessel 12 at various different points in time (A through I). At time A, bubble 28 is close to the center of vessel 12 and pulse generation system 30 triggers
5 latches 34 to release pistons 36. In between times A and B, pistons 36 strike outer surface 12A of vessel 12 and generate spherically symmetric acoustic pulse 40.

[0037] In general, the amplitude of a spherically converging
10 waveform increases as $1/R$ where R is the instantaneous radius of the wave. As shown in Figure 3 at times B, C and D, the amplitude of spherically converging, spherically symmetric acoustic pulse 40 grows as $1/R$. When spherically symmetric acoustic pulse 40 reaches bubble 28 (i.e at time E), its amplitude is given by:

15

$$P_{peak} \propto P_o \left(\frac{R_v}{R_b} \right) \quad (1)$$

where P_o is the initial pressure at the interior wall of vessel 12, R_b is the radius of bubble 28 and R_v is the radius of vessel 12.

20 [0038] In practice, the peak pressure of acoustic pulse 40 is limited by the precision and symmetry of vessel 12, bubble 28 and acoustic pulse 40. In addition, the initial pressure P_o cannot be made arbitrarily high, because increasing the kinetic energy with which pistons 36 strike vessel
25 12 will cause damage to vessel 12, pistons 36 or both. Typically, high strength steel can handle impact pressures on the order of 10 kbar without incurring substantial structural damage. By way of example, if the symmetry of vessel 12, bubble 28 and acoustic pulse 40 are within tolerances of approximately 3%, then the ratio R_v/R_b may be around 30. Assuming that P_o is approximately 10 kbar, then the peak pressure of

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acoustic pulse 40 at the surface of bubble 28 (i.e. time E of Figure 3) will be approximately $P_{\text{peak}} = 300$ kbar. If the symmetry of vessel 12, bubble 28 and acoustic pulse 40 are within tolerances of approximately 1%, then the peak pressure of acoustic pulse 40 at the surface of bubble 28 will be approximately $P_{\text{peak}} = 1$ Mbar. These examples illustrate the importance of symmetry to reactors according to the invention.

[0039] Acoustic pulse 40 produced by pulse generation system 30 of reactor 10A is a positive waveform that is focused at the center of spherical vessel 12. With good symmetry, the peak pressure of acoustic pulse 40 at the surface of bubble 28 may be 100 times (or more) greater than the pressure that could be withstood by the walls of vessel 12. The peak pressure of acoustic pulse 40 represents a significant improvement over the peak pressure attainable using sinusoidal or otherwise oscillating continuous acoustic waves. As discussed above the maximum pressure that such waves can produce is limited to roughly twice the hydrostatic pressure. The hydrostatic pressure is limited to the pressure that can be withstood safely by the walls of vessel 12.

[0040] When acoustic pulse 40 converges on bubble 28, the peak pressure of pulse 40 is sufficient to cause bubble 28 to undergo a violent collapse. When this collapse occurs, the fusionable material 24 contained in bubble 28 is adiabatically compressed and heated to pressures and temperatures high enough to induce thermonuclear fusion in fusionable material 24.

[0041] When fusion reactions occur, energy is released. This energy is captured by liquid 14 in the form of heat. The amount of heat absorbed by liquid 14 depends on the nature of the fusion reaction that occurs. Preferably, any neutrons produced in the fusion reactions are absorbed in liquid 14 and do not reach the walls of vessel 12. This

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absorption of neutrons in liquid 14 may prevent neutron activation and degradation of vessel 12 and the other reactor components. The heat energy absorbed by liquid 14 may be extracted from liquid 14 using various energy conversion techniques that are well known in the art of energy production. Liquid 14 preferably comprises a material which acts as a moderator to slow neutrons having energies in the range of 14 MeV to thermal energies.

[0042] Figure 2 depicts a fusion reactor 10B according to a second embodiment of the invention. Reactor 10B of Figure 2 is similar to reactor 10A of Figure 1, in that it comprises a spherical vessel 12 filled with liquid 14. However, reactor 10B of Figure 2, comprises a fluid flow circuit 50. Fluid flow circuit 50 comprises an input port 52, through which fluid 14 flows into vessel 12, an output port 54, through which fluid 14 flows out of vessel 12, and a pump 56 for directing the flow of fluid 14. Fluid flow circuit 50 preferably comprises a flow control valve (not shown) and is controlled by controller 116.

[0043] Reservoir 22, which contains fusionable material 24 (preferably in gaseous form), is in communication with fluid flow circuit 50. A controllable valve (not shown) may be provided at the junction between reservoir 22 and fluid flow circuit 50. As with reactor 10A of Figure 1, fusionable material 24 preferably comprises one or more light element isotopes, such as deuterium, tritium, ^3He or some combination thereof.

[0044] When desired, a bubble 28 of fusionable material 24 is released from reservoir 22 and flows through input port 52 into vessel 12. The flow of liquid 14 through vessel 12 from input port 52 to output port 54 carries bubbles 28 relatively rapidly to the center of vessel 12. In

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some embodiments, the pressure of liquid **14** in reactor **10B** is not changed and there is no corresponding change in the size of bubble **28**.

[0045] Where liquid **14** is flowing inside vessel **12**, bubbles **28**
5 containing fusible materials **24** are preferably encapsulated in
spherical capsules (i.e. micro-balloons). Such micro-balloons may be
rigid to minimize any deformations to bubbles **28**. The walls of the
micro-balloons may be fabricated, for example, from glass, plastic or
other suitable materials. Micro-balloons of this type are used, for
10 example, in inertial confinement experiments. The micro-balloons may
be injected into the liquid **14** which enters vessel **12** at port **52**.

[0046] At or near the time that bubble **28** reaches the center of
vessel **12**, a spherically symmetric positive acoustic pulse **40** (see
15 Figure 3) is introduced into liquid **14**. As with reactor **10A**, spherically
symmetric acoustic pulse **40** may be introduced by a wide variety of
apparatus. In the illustrated reactor **10B** of Figure 2, acoustic pulse **40** is
generated by pulse generation system **70** which includes impactors which
strike outer surface **12A** of vessel **12**.

20
[0047] Pulse generation system **70** contains the same basic
components as the pulse generation system **30** of reactor **10A**. Such
components include: valve **42**, compressor **44**, a plurality of air guns **32**,
and a corresponding plurality of pistons **36** positioned spherically
25 symmetrically about the outside of spherical vessel **12**. As described
further below, the times at which air guns **32** are fired, the kinetic
energies with which pistons **36** impact vessel **12** and times at which
pistons **36** impact vessel **12** may be controlled to cause acoustic pulse **40**
to converge at the location of bubble **28**, even if bubble **28** is not
30 perfectly centered with vessel **12**.

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[0048] The pulse generation system **70** of reactor **10B** comprises a piston control system **71** associated with each of its pistons **36** (see Figure 4). As shown in Figure 4, each piston control system **71** includes a position feedback mechanism **72** and a servo loop **74**. Servo loops **74** may be digital and may be connected to controller **116**.

[0049] Each piston control system **71** uses its associated servo loop **74** and position feedback mechanism **72** to control the movement of its corresponding piston **36**. More specifically, piston control systems **71** control the speed (i.e. kinetic energy) with which each of pistons **36** strikes outer surface **12A** of vessel **12** and the time at which each of pistons **36** strikes outer surface **12A** of vessel **12** to determine various characteristics of acoustic pulse **40**. Piston control systems **71** may control the amplitude of acoustic pulse **40** and/or the location at which acoustic pulse **40** will converge. In preferred embodiments, acoustic pulse **40** is as large as possible without causing excessive damage to pistons **36** or vessel **12** and will converge on a bubble **28** that is located at or near the center of vessel **12**.

[0050] In the embodiment of Figure 4, each position feedback mechanism **72** comprises an optical fiber interferometer **76**, which measures the position of its associated piston **36**. Preferably, the position measurement accuracy of optical fiber interferometer **76** is greater than $1\ \mu\text{m}$. Other types of position sensors, such as acoustic, optical and/or capacitive position sensors could be used to implement position feedback mechanism **72**.

[0051] In the illustrated embodiment of Figure 4, each piston **36** comprises a permanent magnet **78** and each associated air gun **32** is surrounded by a coil **80**. Coil **80** is schematically depicted in Figure 4 as having a plurality of loops **80A-80G**. Those skilled in the art will

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appreciate that coil 80 may have a different number of loops. Each one of a plurality of fast transistors 82A-82G is associated with a corresponding one of loops 80A-80G. The fast transistor 82A-82G associated with each loop 80A-80G is configured to limit and thereby
5 control the amount of current that is allowed to pass through its corresponding loop 80A-80G. The motion of piston 36 causes magnet 78 to pass through coil 80 and to induce current flow in each loop 80A-80G. Current flowing in loops 80A-80G of coil 80 generates magnetic fields which interact with the magnetic fields of magnet 78. The energy
10 necessary to provide current in each loop 80A-80G comes from the kinetic energy of piston 36. Accordingly, fast transistors 82A-82G may be controlled by servo loop 74 to rapidly adjust the current which may be induced in loops 80A-80G and to correspondingly control the movement of piston 36.

15 [0052] The servo loop 74 of each piston control system 71 controls the movement of its corresponding piston 36 based, at least in part, on position information obtained from its associated position feedback mechanism 72 (i.e. optical fiber interferometer 76). For example, if it
20 was desired to have an acoustic pulse 40 (see Figure 3) converge precisely at the center of vessel 12 (i.e. if bubble 28 was going to be located at the center of vessel 12 when acoustic pulse 40 converges), then each servo loop 74 would control the movement of its corresponding piston 36, such that each of the plurality of spherically
25 symmetric pistons 36 strikes outer surface 12A of vessel 12 with precisely the same speed (i.e. kinetic energy) at precisely the same time.

[0053] When pistons 36 strike outer surface 12A of vessel 12, they generate spherically symmetric acoustic pulse 40. The propagation of
30 acoustic pulse 40 in reactor 10B is substantially similar to that in reactor 10A and is shown schematically in Figure 3. Because pulse generation

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system 70 of reactor 10B incorporates piston control systems 71, the symmetry of the resultant acoustic pulse 40 may be improved in relation to that of the acoustic pulse in reactor 10A.

5 [0054] As shown schematically in Figure 5, reactor 10B preferably includes a bubble tracking system 110. Bubble tracking system 110 tracks the movement of bubbles 28 through vessel 12 and provides this information to piston control systems 71. Bubble tracking system 110 may comprise a variety of different types of position sensors which
10 measure and track the position of bubbles 28. In the embodiment shown in Figure 5, bubble tracking system 110 comprises a combination of three ultrasonic position sensors 112A, 112B, 112C which are located on three spaced apart axes about the inner surface of vessel 12. Preferably, the axes of position sensors 112A, 112B, 112C are mutually orthogonal.
15 For the sake of clarity, Figure 5 depicts only two ultrasonic position sensors 112A, 112B. Each ultrasonic position sensor 112 sends an ultrasonic pulse 114 along its corresponding axis and detects a reflected signal from which it can determine the position of bubble 28 along its corresponding axis. The measured position of bubble 28 along the three
20 axes defines a three-dimensional measured position of bubble 28. Bubble tracking system 110 may also include controller 116 which may use measured positions of bubble 28 to predict a future position of bubble 28.

25 [0055] Piston control systems 71 (see Figure 4) may use measured and/or predicted position(s) of bubble 28 to control the movement of pistons 36. More particularly, each piston control system 71 may control the movement of its corresponding piston 36 based, at least in part, on measured and/or predicted position(s) of bubble 28 obtained
30 from bubble tracking system 110. The time at which a particular piston 36 strikes vessel 12 and/or the kinetic energy with which a particular

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piston 36 strikes vessel 12 may be controlled to adjust the location at which acoustic pulse 40 will converge. For example, if bubble tracking system 110 predicts that bubble 28 was going to be located some distance away from the center of vessel 12 at the time that acoustic pulse 40 would converge, then piston control systems 71 may control the movement of their corresponding pistons 36, such that pistons 36 located at different positions around vessel 12 strike outer surface 12A of vessel 12 at different times. In this manner, the location at which pulse 40 converges may be moved away from the center of vessel 12 toward a predicted location of bubble 28.

[0056] Reactor 10B may also comprise a bubble positioning system 118 (see Figure 5) which controls the position of bubble 28 and directs bubble 28 toward the center of vessel 12. Bubble positioning system 118 may comprise a first pair of jets 120A, 120B located on opposing sides of vessel 12 along a first axis 122 and a second pair of jets 124A, 124B located on opposing sides of vessel 12 along a second spaced apart axis 126. Each of first axis 122 and second axis 126 are preferably mutually orthogonal to one another and to the axis defined by input port 52 and output port 54. For the sake of clarity in the illustration of Figure 5, second axis 126, which is orthogonal to the page, and jet 124B are not explicitly shown.

[0057] Jets 120, 124 may cause flow of liquid 14 inwardly from the walls of vessel 12 along their respective axes 122, 126. Individual jets 120, 124 may be controlled by controller 116. Preferably, controller 116 is connected to receive measured position information relating to bubble 28 from bubble tracking system 110 and, based at least in part on the measured position of bubble 28, to determine a flow required from each of jets 120, 124 to move bubble 28 toward the

- 20 -

center of vessel 12. As shown in Figure 5, controller 116 may also provide the actuation signals for jets 120, 124.

5 [0058] When acoustic pulse 40 converges on bubble 28, the peak pressure of pulse 40 is sufficient to cause bubble 28 to undergo a violent collapse. When this collapse occurs, the fusionable material 24 contained in bubble 28 is adiabatically compressed and heated to pressures and temperatures sufficient to cause fusionable material 24 to undergo a thermonuclear fusion reaction.

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[0059] When fusion reactions occur, energy is released. This energy is captured by liquid 14. This heats liquid 14. The amount of heat absorbed by liquid 14 depends on the nature of the fusion reaction that occurs. In the embodiment of Figure 2, reactor 10B comprises an
15 optional heat exchanger 90 which extracts heat energy from liquid 14. Any suitable heat exchanger may be used. Heat exchangers are well known in the art of energy production. Pump 56 of fluid flow circuit 50 causes liquid 14 to flow out of vessel 12 through output port 54, which leads to conduit 96 in heat exchanger 90. As heated liquid 14 flows
20 through conduit 96, the heat from liquid 14 boils water 94, turning water 94 into pressurized steam 92. In turn, pressurized steam 92 turns turbine 98 and electric alternator 100, converting the heat energy into electrical energy. After conversion of the heat energy into electrical energy, condenser 102 completes the thermal cycle of steam 92 back
25 into water 94. In the illustrated embodiment, turbine 98 also drives compressor 44 of pulse generation system 70.

[0060] Heat exchanger 90 is not required in all embodiments of the invention. In some embodiments, heat energy produced in liquid 14
30 may be used directly. Other forms of heat energy conversion equipment

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may be used and may convert the heat to electrical energy or into other forms of energy.

[0061] In operation, bubbles 28 (which may be encased in micro-
5 balloons) are released into liquid 14 contained in vessel 12. Bubbles 28
may be carried toward the center of vessel 12 by the flow created by fluid
flow circuit 50. During their travel towards the center of vessel 12, the
position of bubbles 28 may be tracked by bubble tracking system 110
and may be adjusted by bubble positioning system 118. Pulse
10 generation system 70 creates a positive spherically symmetric acoustic
pulse 40 by striking outer surface 12A of vessel 12 at a plurality of
spherically symmetric locations. Pulse generation system 70 may create
pulse 40 using a plurality of pistons 36 actuated by air guns 32. The
kinetic energy and timing of each piston 36 may be controlled by a
15 piston control system 71 which may use information from the bubble
tracking system to control characteristics of pulse 40, such as the
location of convergence of pulse 40. Acoustic pulse 40 converges on
bubble 28, compressing and heating the fusionable material contained
therein to thermonuclear pressures and temperatures sufficient to
20 promote fusion reactions. The fusion reactions release heat energy
which is captured in liquid 14 and which may be converted to electrical
energy (or other forms of energy) by heat exchanger 90.

[0062] As will be apparent to those skilled in the art in the light of
25 the foregoing disclosure, many alterations and modifications are
possible in the practice of this invention without departing from the
spirit or scope thereof. For example:

- Those skilled in the art will appreciate that elements of reactor
10A (Figure 1) may be combined with elements of reactor 10B
30 (Figure 2). For example, piston control systems 71 may be
incorporated into pulse generation system 30 of reactor 10A to

control and minimize any differences in the speed and timing of pistons 36. In other examples, fluid flow system 50 and or the heat exchanger 90 of reactor 10B may be introduced into reactor 10A.

- 5 • The spherical vessels 12 of reactors incorporating the concepts of the invention may generally be of any size. As discussed above, the currently preferred vessel 12 is approximately 1m in diameter. If vessel 12 is made larger, then the peak pressure of acoustic pulse 40 may be higher (see equation 1). However, if vessel 12 is
10 made larger, then it may be more difficult to control the symmetry of the vessel itself, it may be more difficult to control the timing, velocity and symmetry of the associated pulse generation systems. These trade-offs related to the size of vessel 12 are a matter of engineering and the size of vessel 12 may be
15 selected to achieve a desired result.
- Reactors incorporating the concepts of the invention and, in particular pulse generation systems 30, 70, may be designed to recapture some of the energy expended to create acoustic pulse 40. After bubble 28 collapses (see Figure 3E), waveform 40
20 continues to propagate and diverges radially towards the inner wall of vessel 12 as shown in Figures 3F, 3G and 3H. When diverging waveform 40 reaches the inner surface of the wall of vessel 12, it may accelerate pistons 36 radially outwardly and thereby recompress the air (or other gas) in air guns 32. This
25 recompression of air guns 32 may help to improve the efficiency of reactors incorporating the invention by minimizing the energy expenditure to produce subsequent acoustic pulses 40. Typically, some energy will be lost as acoustic pulse 40 propagates through vessel 12. As such, an acoustic pulse 40 will not supply all of the
30 energy required to reset air guns 32 to supply another acoustic pulse 40. The air (or other gas) in air guns 32 may be

replenished to the desired level by compressor 44 and valve 42 which may be controlled by controller 116.

- The pulse generation systems 30, 70 described above incorporate a plurality of impactors that are spherically symmetrically distributed about the outside of vessel 12. In the illustrated embodiments, the impactors comprise pistons 36. The exact number of pistons 36 may vary. Pulse generation systems 30, 70 may comprise over 50 pistons 36 and preferably comprises over 100 pistons 36. As described above, each piston 36 also has a corresponding air gun 32. The mass and speed of pistons 36 depends on the number of pistons and the total amount of kinetic energy required from the pulse generation system 30, 70. For example, a pulse generation system comprising 100 pistons, each of which weighs 0.5 kg and travels at 200 m/s when impacting vessel 12 can provide a total of 1 MJ of kinetic energy.
- Pulse generation systems 30, 70 may be implemented by a variety of other techniques which generate spherically symmetric high-pressure acoustic pulses. For example, pulse generation systems 30, 70 may be implemented using electrical components, such as electrical actuators, electrical energy storage and/or electrical switches. Similarly, pulse generation systems 30, 70 may be implemented using chemical energy components, such as components based on exploding energetic compounds.
- The rate at which energy is produced in fusion reactors incorporating the concepts of the invention depends on the period of time required to move successive bubbles 28 to the center of vessel 12 and to apply successive acoustic pulses 40 to collapse bubbles 28. This period may vary significantly, depending on the buoyancy of bubble 28 (reactor 10A), the flow rate of fluid flow circuit 50 (reactor 10B), and the speed of acoustic waves in liquid 14. It is expected that reactors incorporating the concepts of the

invention may be designed to be pulsed at rates of over 2 Hz and, preferably, at rates of 4 Hz or higher.

- The rate of fluid flow through circuit 50 of reactor 10B depends on a number of factors, including the rate of heat energy production in reactor 10B and the upper limit of the speed at which bubble 28 may be transported through liquid 14 without distorting the spherical shape of bubble 28. A stable flow pattern is preferably maintained. In a preferred embodiment, a toroidal flow pattern is maintained, wherein liquid 14 rises along a central axis of reactor 10B and travels downwardly around the circumference of reactor 10B. Under such a toroidal flow pattern, the currently preferred flow rate of fluid flow circuit 50 is approximately 0.25 m³/s for a vessel 12 having a 1m diameter and a pulse rate of 4 Hz. As more heat energy is produced, the flow rate of circuit 50 may be increased to extract the heat energy from liquid 14 in heat exchanger 90. However, the flow rate of circuit 50 may not be increased indefinitely, because higher flow rates tend to distort the shape of bubbles 28, reducing the fusion yield.
- When the fusion reaction produces a fast neutron and liquid 14 is lithium, then there is a possibility that the liquid lithium will react with the fast neutron to produce tritium (${}^6\text{Li} + n \Rightarrow \text{T} + {}^4\text{He} \text{ 4.6MeV}$). This tritium may be extracted and re-used by the system as fuel (i.e. fusionable material 24).
- As shown in Figure 2, compressor 44 may use some of the energy produced by reactor 10B to replace the air (or other gas) in the air guns 32 of pulse generation system 70. Compressor 44 may be driven by turbine 98. In alternative embodiments, the pressurized steam 92 produced in heat exchanger 90 may be used directly to power air guns 32 of pulse generation system 70.
- Bubble tracking system 110 may comprise a larger number of position detectors to improve the accuracy of the measured

- 25 -

position of bubble **28**. Bubble tracking system **110** of Figure 5 may include more than three ultrasonic position detectors **112**.

- Bubble positioning system **118** may comprise more than two pairs of jets **120**, **124**. Those skilled in the art will appreciate that additional jets (not shown) may be used to improve the accuracy with which bubble positioning system **118** may position bubble **28**.

[0063] Accordingly, the scope of the invention is to be construed in accordance with the substance defined by the following claims.

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WHAT IS CLAIMED IS:

1. A method for inducing nuclear fusion, the method comprising:
positioning a bubble at a location within a liquid filled
5 vessel, the bubble containing atomic nuclei;
generating a positive acoustic pulse in the liquid, the
acoustic pulse surrounding and converging toward the bubble;
and,
allowing the acoustic pulse to compress the bubble to
10 provide energy to the atomic nuclei and to thereby induce nuclear
fusion of at least two of the atomic nuclei.
2. A method according to claim 1 wherein compressing the bubble
comprises increasing a temperature and pressure experienced by
15 the atomic nuclei through substantially adiabatic compression.
3. A method according to any one of claims 1 to 2 wherein the
acoustic pulse grows in amplitude as it converges toward the
location.
20
4. A method according to any one of claims 1 to 3, wherein the
liquid filled vessel is substantially spherical and positioning the
bubble at the location comprises positioning the bubble
substantially close to the center of the spherical liquid filled
25 vessel.
5. A method according to any one of claims 1 to 4 wherein
generating the positive acoustic pulse in the liquid comprises
generating a spherically symmetric acoustic pulse that converges
30 spherically toward the location of the bubble.
6. A method according to any one of claims 1 to 5 wherein the
bubble is gaseous.

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7. A method according to any one of claims 1 to 6 wherein the bubble is buoyant and positioning the bubble at the location comprises inserting the bubble into the vessel and allowing the bubble to rise to the location.
8. A method according to claim 7 comprising increasing a size of the bubble immediately prior to compressing the bubble.
9. A method according to claim 8 wherein increasing the size of the bubble comprises decreasing a pressure of the liquid.
10. A method according to any one of claims 1 to 6 comprising creating fluid flow of the liquid between one side of the vessel and an opposing side of the vessel.
11. A method according to claim 10 wherein positioning the bubble at the location comprises inserting the bubble into the fluid flow and allowing the bubble to be carried by the fluid flow to the location.
12. A method according to any one of claims 1 to 11 wherein the bubble is surrounded by a micro-balloon.
13. A method according to any one of claims 1 to 12 wherein the atomic nuclei comprise one or more of: deuterium nuclei; tritium nuclei; and nuclei of helium isotopes.
14. A method according to any one of claims 1 to 13 wherein the liquid comprises lithium.

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15. A method according to any one of claims 1 to 14 wherein generating a positive acoustic pulse comprises striking an exterior of the vessel.
- 5 16. A method according to claim 15 wherein the vessel is spherical in shape and striking the exterior of the vessel comprises striking the vessel at a plurality of spherically symmetric locations.
- 10 17. A method according to claim 16 wherein striking the vessel at the plurality of spherically symmetric locations comprises striking the vessel substantially simultaneously at the plurality of locations.
- 15 18. A method according to any one of claims 16 to 17 wherein striking the vessel at the plurality of spherically symmetric locations comprises striking the vessel with a substantially identical kinetic energy at each location.
- 20 19. A method according to any one of claims 16 to 18 wherein striking the vessel at the plurality of spherically symmetric locations comprises providing a piston adjacent to each of the plurality of locations and moving each piston toward the vessel until the piston impacts the vessel at its corresponding location.
- 25 20. A method according to claim 19 wherein striking the vessel substantially simultaneously at the plurality of locations comprises measuring a position of the piston corresponding to each location as the piston moves toward the vessel and, based on the measured position of the piston, controlling movement of the piston.
- 30 21. A method according to claim 19 wherein striking the vessel with the substantially identical kinetic energy at each location

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comprises measuring a position of the piston corresponding to each location as the piston moves toward the vessel and, based on the measured position of the piston, controlling movement of the piston.

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22. A method according to claim 16 comprising measuring a measured position of the bubble.

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23. A method according to claim 22 wherein measuring the measured position of the bubble comprises transmitting and receiving one or more ultrasonic signals.

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24. A method according to any one of claims 22 to 23 wherein positioning the bubble at the location comprises creating one or more flow patterns in the liquid and determining an amount of each flow pattern based at least in part the measured position of the bubble.

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25. A method according to any one of claims 22 to 23 wherein striking the vessel at the plurality of spherically symmetric locations comprises measuring a position of the piston corresponding to each location as the piston moves towards the vessel and, based on the measured position of the piston and the measured position of the bubble, controlling movement of the piston.

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26. A method according to any one of claims 20, 21 and 25 wherein controlling movement of the piston comprises controlling an amount of current that flows through loops of a coil that surrounds the piston.

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27. A method according to any one of claims 19 to 22 wherein moving each piston toward the vessel comprises actuating the piston with compressed gas.
- 5 28. A method according to claim 27 wherein the compressed gas is at least partially compressed by an acoustic pulse in the liquid.
29. A method according to any one of claims 1 to 28 wherein the nuclear fusion of the at least two atomic nuclei produces heat
10 energy and the method comprises absorbing the heat energy in the liquid.
30. A method according to claim 29 comprising extracting at least a portion of the heat energy absorbed in the liquid by converting at
15 least a portion of the heat energy to electrical energy.
31. A method according to claim 30 wherein converting at least a portion of the heat energy to electrical energy comprises actuating a turbine using the heat energy.
20
32. A nuclear fusion reactor comprising:
a vessel filled with liquid;
a bubble containing atomic nuclei, the bubble positionable at a location within the vessel; and
25 a plurality of pistons positioned outside of the vessel, the pistons actuatable to strike an outer surface of the vessel and to thereby generate a positive acoustic pulse in the liquid which surrounds and converges toward the bubble to compress the bubble;

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wherein compression of the bubble provides energy to the atomic nuclei and thereby induces nuclear fusion of at least two of the atomic nuclei.

- 5 33. A reactor according to claim 32 wherein compression of the bubble is substantially adiabatic to increase a temperature and pressure experienced by the atomic nuclei.
- 10 34. A reactor according to any one of claims 32 to 33 wherein the acoustic pulse grows in amplitude as it converges toward the location.
- 15 35. A reactor according to any one of claims 32 to 34, wherein the liquid filled vessel is substantially spherical and the location is the center of the spherical liquid filled vessel.
- 20 36. A reactor according to any one of claims 32 to 35 wherein the acoustic pulse is a spherically symmetric acoustic pulse that converges spherically toward the location of the bubble.
- 25 37. A reactor according to any one of claims 32 to 36 wherein the bubble is gaseous.
- 30 38. A reactor according to any one of claims 32 to 37 wherein the bubble is buoyant and is positionable by rising through the liquid to the location.
39. A reactor according to claim 38 comprising means for decreasing a pressure of the liquid and increasing a size of the bubble when the bubble is at the location.

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- 5 40. A reactor according to any one of claims 32 to 37 comprising a fluid flow circuit for creating a fluid flow of the liquid between one side of the vessel and an opposing side of the vessel, wherein the bubble is positionable by traveling in the fluid flow to the location.
41. A reactor according to any one of claims 32 to 40 wherein the bubble is surrounded by a micro-balloon.
- 10 42. A reactor according to any one of claims 32 to 41 wherein the atomic nuclei comprise one or more of: deuterium nuclei; tritium nuclei; and nuclei of helium isotopes.
- 15 43. A reactor according to any one of claims 32 to 42 wherein the liquid comprises lithium.
- 20 44. A reactor according to any one of claims 32 to 43 comprising one or more bubble position detectors positioned on an inner wall of the vessel for measuring a measured position of the bubble.
45. A reactor according to claim 44 wherein the bubble position detectors comprise ultrasonic position detectors.
- 25 46. A reactor according to any one of claims 44 to 45 comprising one or more pairs of jets, one of each pair of jets located on opposing sides of the inner wall of the vessel for creating a corresponding flow of the liquid.
- 30 47. A reactor according to claim 46 comprising a controller connected to determine an amount of each flow of the liquid based at least in part the measured position of the bubble.

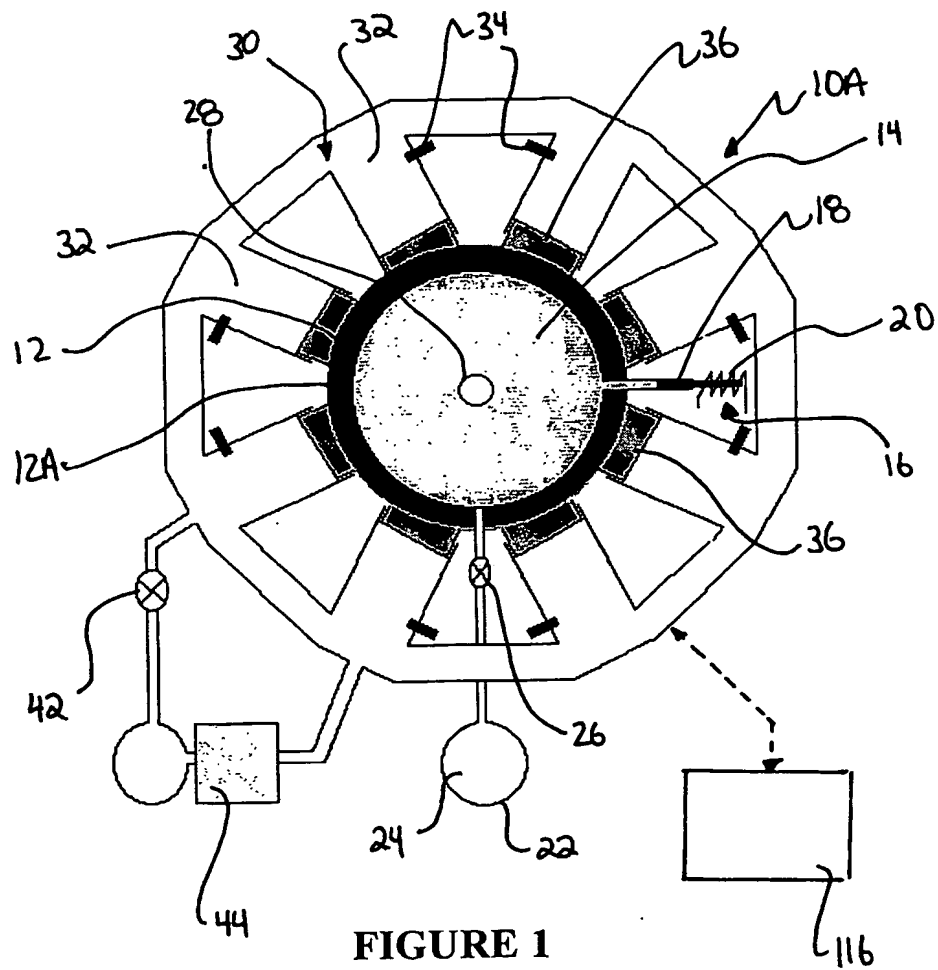
- 33 -

- 5 48. A reactor according to any one of claims 32 to 47 wherein the vessel is spherical and the plurality of pistons are located to strike the vessel at a corresponding plurality of spherically symmetric locations.
- 10 49. A reactor according to claim 48 wherein each of the plurality of pistons is sized and actuated to strike the vessel with a substantially identical kinetic energy.
50. A reactor according to any one of claims 48 to 49 comprising a plurality of position sensors, each position sensor associated with a corresponding piston for measuring a position thereof.
- 15 51. A reactor according to claim 50 comprising a controller connected to receive a measured piston position from at least one of the position sensors and, based at least in part on the measured piston position, to control movement of the corresponding piston.
- 20 52. A reactor according to claim 51 wherein the controller is connected to receive the measured piston position and the measured position of the bubble and, based at least in part on the measured piston position and the measured position of the bubble, to control movement of the corresponding piston.
- 25 53. A reactor according to any one of claims 51 to 52 comprising a magnet attached to each piston and a coil surrounding each piston, the controller connected to control a current induced in the coil by the movement of the magnet therethrough and to thereby control
- 30 movement of the associated piston.

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54. A reactor according to any one of claims 32 to 53 wherein the pistons are actuated by compressed gas.
- 5 55. A reactor according to claim 54 wherein the compressed gas is at least partially compressed by an acoustic pulse in the liquid.
56. A reactor according to any one of claims 32 to 55 wherein the nuclear fusion of the at least two atomic nuclei produces heat energy that is absorbed in the liquid.
- 10 57. A reactor according to claim 56 comprising a heat exchanger in fluid communication with the vessel for extracting at least a portion of the heat energy absorbed in the liquid by converting at least a portion of the heat energy to electrical energy.

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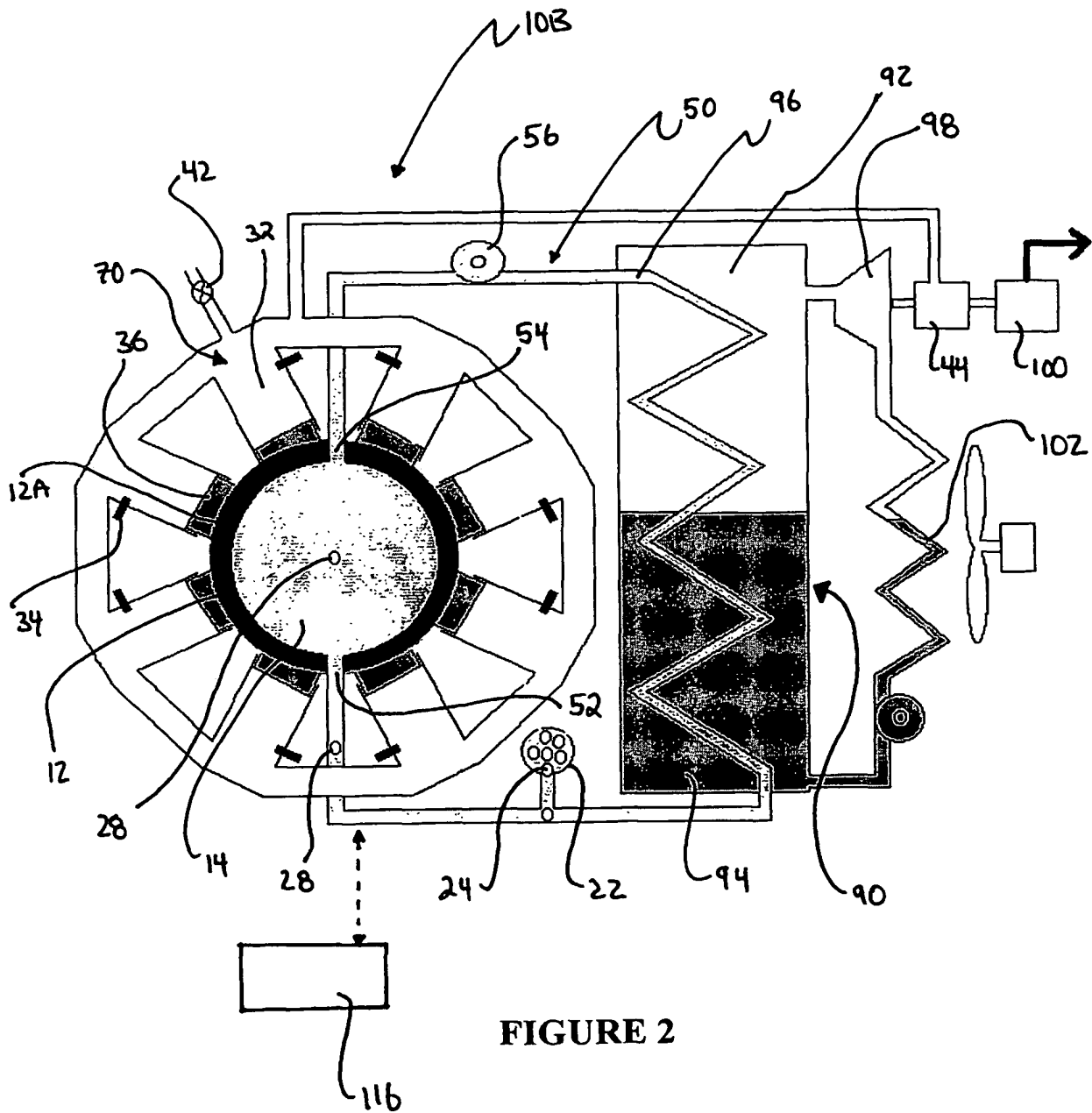


FIGURE 2

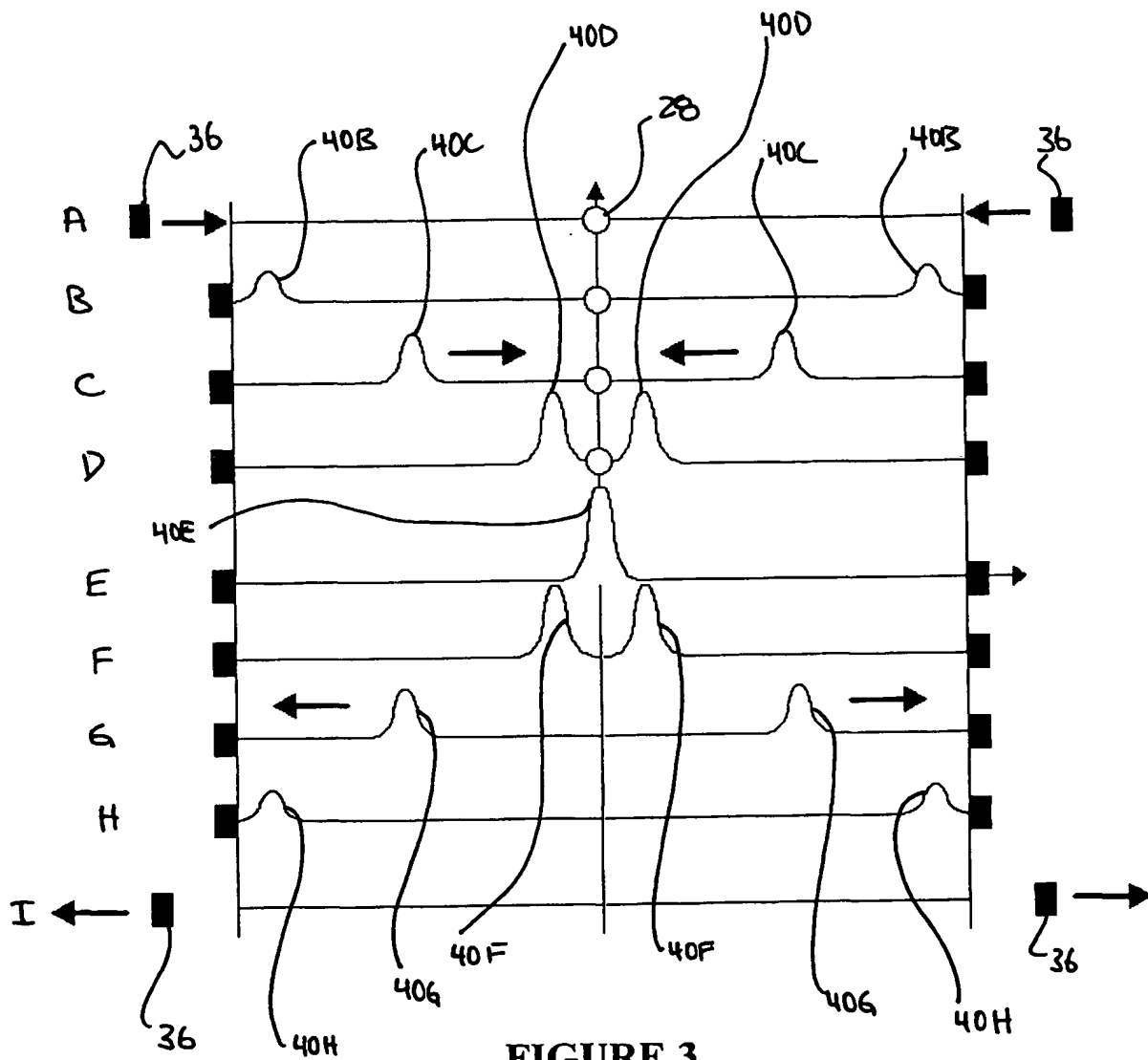


FIGURE 3

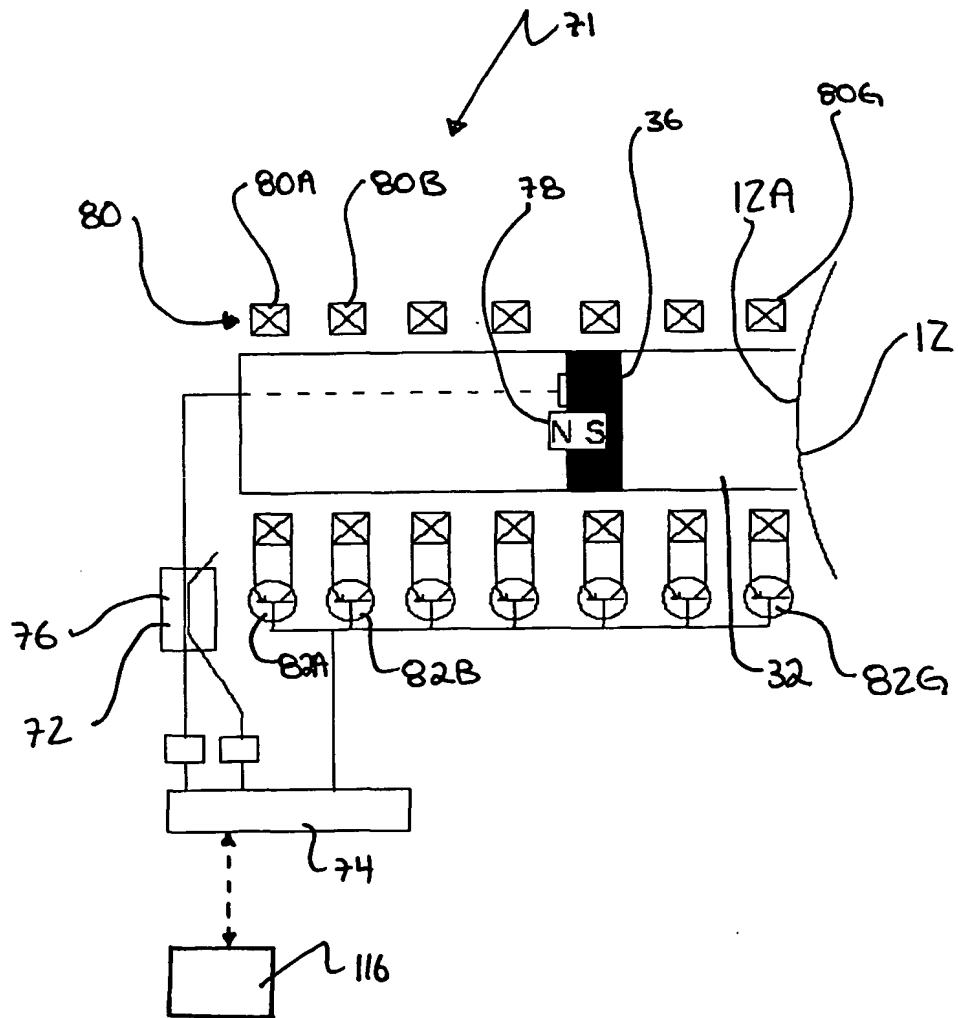


FIGURE 4

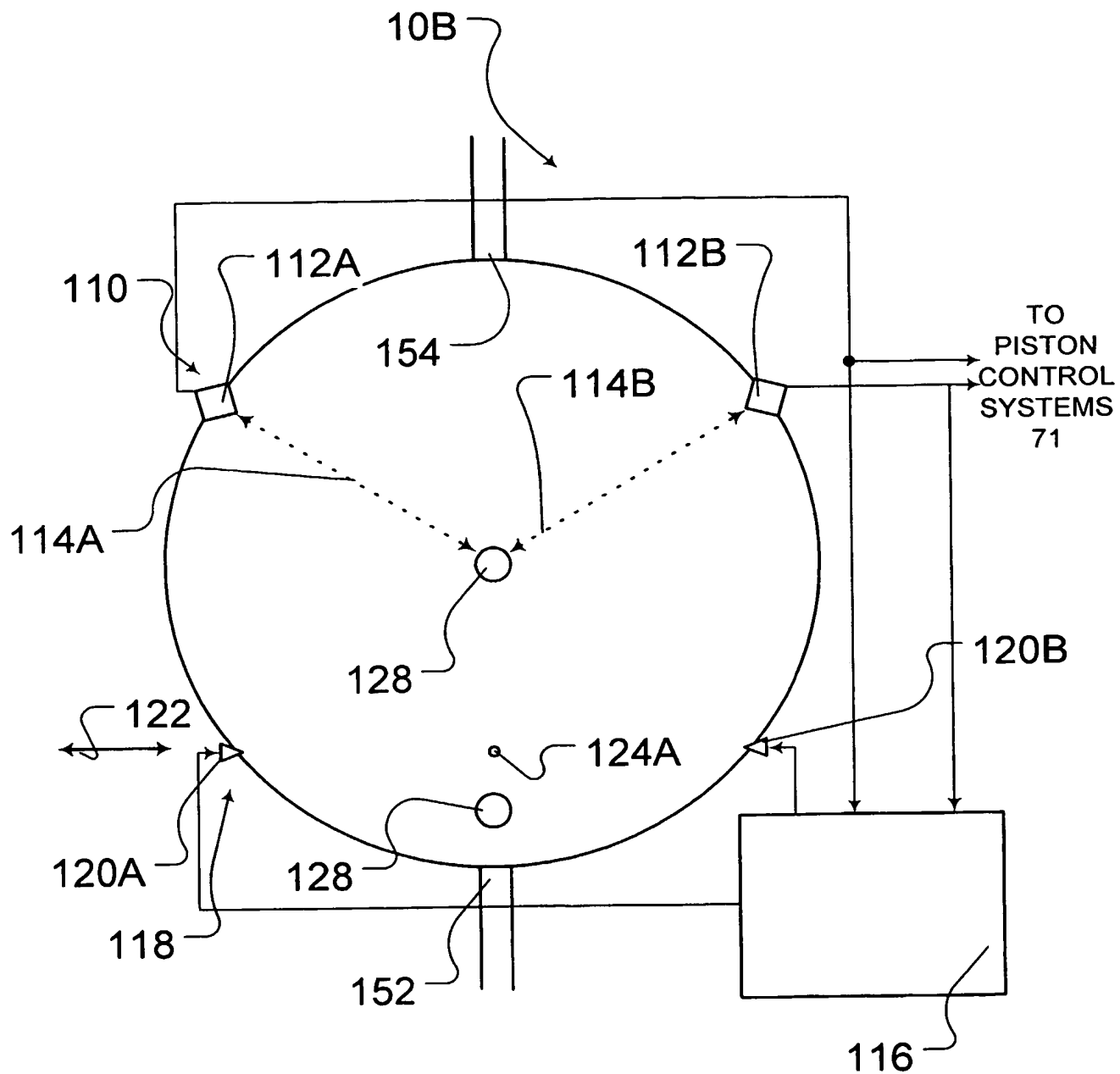


FIGURE 5

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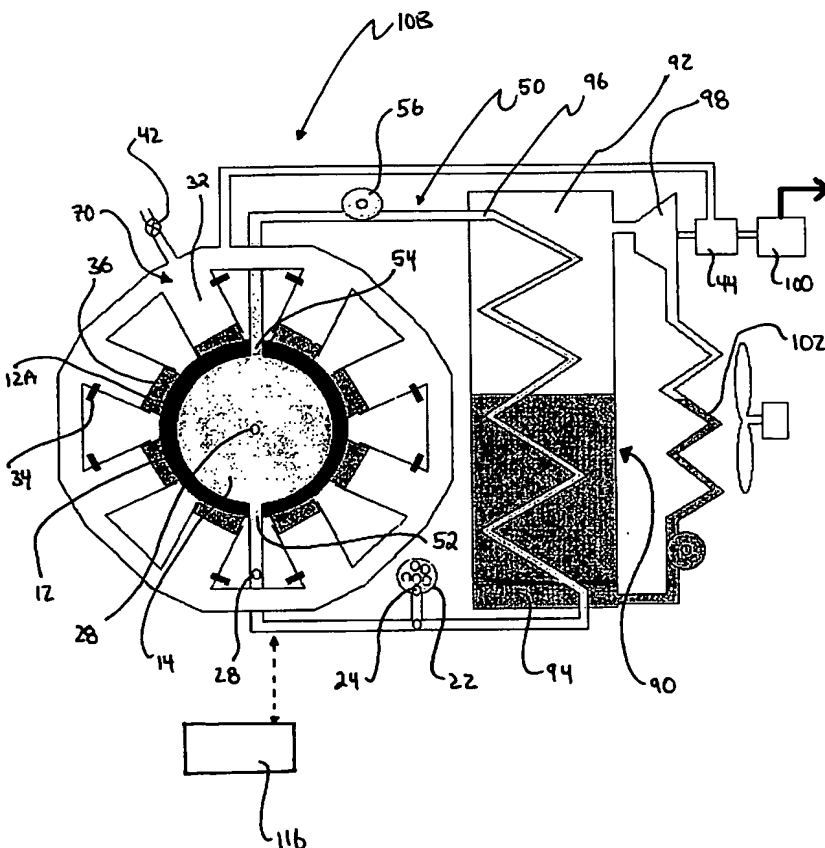
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- (71) Applicant (for all designated States except US): **GENERAL FUSION INC.** [CA/CA]; K4 RR1, Bowen Island, British Columbia V0N 1G0 (CA).
- (71) Applicant and
(72) Inventor: **LABERGE, Michel** [CA/CA]; K4 RR1, Bowen Island, British Columbia V0N 1G0 (CA).
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[Continued on next page]

(54) Title: APPARATUS AND METHOD FOR FUSION REACTOR



(57) Abstract: A method for inducing nuclear fusion and a reactor for inducing nuclear fusion involve positioning a bubble containing fusionable nuclei at the center of a liquid filled spherical vessel and generating a spherically symmetric positive acoustic pulse in the liquid. The acoustic pulse surrounds and converges toward the center of the vessel to compress the bubble, thereby providing energy to and inducing nuclear fusion of the atomic nuclei.

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SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

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B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 7 G21B

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Electronic data base consulted during the International search (name of data base and, where practical, search terms used)

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Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 96 36969 A (BROWNE PETER F) 21 November 1996 (1996-11-21)	1-5, 7, 10, 12-22, 27-36, 41, 43 48, 49, 56, 57
A	page 1 page 5 page 6-9 page 15-17 page 21 claims 1, 20-26, 58, 60, 61; figures 1, 2, 5 --- -/--	

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European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
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INTERNATIONAL SEARCH REPORT

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PCT/CA 03/00342

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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X A	US 4 333 796 A (FLYNN HUGH G) 8 June 1982 (1982-06-08) column 14, line 15 -column 17, line 38; figure 1	1-3, 6, 7, 13, 14 32-34, 38
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INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/CA 03/00342

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